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**DESCRIPTION**

RPI RE-FLEX COATING PRIMER is a solvent based product that, will dramatically enhance the adhesion performance and durability of RPI Re-Flex Coatings.  
 Re-Flex Coating Primer is required over EPDM surfaces.

PROPERTY	PHYSICAL PROPERTIES
Color	Black Liquid
Hazardous Components	Heptane (CAS# 142-82-5) Toluene (CAS# 108-88-3)
Specific Gravity	0.791
Solids Content	17%
VOC	5.51 lb / gal.
Flash Point	-4°C; 25° F
Weight	6.58 lbs / gal.

**APPLICATION INSTRUCTIONS**

- The roofing surface must be clean, dry, smooth, and free of any foreign materials, grease, oil or dirt. Starting at the highest point on the roof, power wash the EPDM field membrane and flashings. After the cleaned membrane has completely dried, make necessary repairs to membrane, seams, and flashings using RPI Royal Edge EPDM products.
- Thoroughly mix primer before and during use. Re-Flex Primer is flammable. Do not mix using an electric drill or other tool may cause sparks.
- Apply the RE-FLEX COATING PRIMER using a solvent resistant paint roller at a rate not to exceed 250 sq. ft. per gallon. Allow the primer to dry completely. Drying time may be 10 minutes or less under warm, sunny conditions, and longer during cooler temperatures. Use the finger push/touch test to check the primed surface. It should be tacky, not wet.  
**IMPORTANT:** Primed areas should be coated with Re-Flex Coating as soon as the primed application section is dry. Application sections should be approximately five (5) ft. in depth (length of the roller extension), by the width or length of the roof.
- After the primer has dried, apply the RE-FLEX COATING.  
 All primed surfaces must be coated immediately after the primer has dried. Do not allow primed surfaces to remain exposed overnight. If the primer is exposed to rain, dew, dust, or other before it is coated, clean and dry the surface, and re-apply the primer.

**PRODUCT DATA**

- Available Sizes:** 1 gallon & 5 gallon containers
- Carton Size:** 5 gallon pails sold individually  
 4 (four) – 1 gallon cans per carton
- Coverage:** Coverage rate is 200 – 250 sq. ft. per gallon.
- Clean Up:** Clean equipment or excess product with RPI Membrane Cleaner.  
**CAUTION: RPI Membrane Cleaner and Re-Flex Coating Primer are extremely flammable.** Read and follow all Precautionary Data recommendations.
- Storage:**
- Store in original unopened containers in a cool, dry well ventilated area at temperatures between 60°F (15.6°C) and 80°F (26.7°C). Store as flammable liquid.
  - Protect from electrostatic charges.
  - Keep primer out of sunlight until material is ready apply
- Shelf Life:**
- The shelf life is approximately 24 months if stored in original unopened containers at temperatures between 60° and 80°F
  - Shelf life will be shortened is exposed to elevated temperature.

**PRECAUTIONARY DATA**

- This product is flammable. Keep away from fires and (open flame) and other possible ignition sources during storage and use. Do Not Smoke when using.
- Red caution labels are required when shipping.
- For professional use only.
- Use only in well ventilated areas.
- Eye protection and neoprene or nitrile glove are recommended.
- Mix before and during use.
- Refer to Mateial Safety Data Sheet (MSDS) for more information.
- Toxic to aquatic life. Do not contaminate ground water course or sewage systems. Dispose of waste product and containers according to local, state, and Federal regulations.

**WARNING:** This product contains a chemical known to the State of California to cause birth defects, or other reproductive harm.